

Date: Thursday, 23/04/2009 1:28:00 PM  
User: Melanie Fauteux

# Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b>	: REPAINT
<b>Job Number</b>	: 47391		
<b>Estimate Number</b>	: 10804		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D35001
<b>This Issue</b>	: 23/04/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3500-1
<b>First Issue</b>	: / /	<b>Project Number</b>	:
<b>Previous Run</b>	: 00015	<b>Drawing Revision</b>	:
	<b>Type</b>	<b>Material</b>	:
	: MACHINED PARTS	<b>Due Date</b>	: 30/04/2009
<b>Written By</b>	:	<b>Qty:</b>	8
<b>Checked &amp; Approved By</b>	: <u>MFL 09-04-23</u>	<b>Um:</b>	Each
<b>Comment</b>	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D35001	Saddle
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Saddle <span style="float: right;">B 41602.</span>		
2.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
<b>Comment:</b> HAND FINISHING RESOURCE #1  STRIP ALL PARTS Chemical Conversion Coat as per QSI 005 4.1 <span style="float: right;">91 09-04-20 (KF)</span>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
<b>Comment:</b> INSPECT WORK TO CURRENT STEP <span style="float: right;">5 02/04/24 (KB)</span>		
4.0	POWDER COATING	POWDER COATING
<b>Comment:</b> POWDER COATING  Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 <span style="float: right;">M110939</span>		
START TIME: <u>1:15</u> OVEN TEMPERATURE: <u>320°</u> FINISH TIME: <u>1:45</u> <span style="float: right;">BR 09-04-27 (8)</span>		
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
<b>Comment:</b> INSPECT POWDER COAT/CHEMICAL CONVERSION <span style="float: right;">09-04-27 (KF)</span>		

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Part Number: D35001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ST 439

09/04/28 (x8)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/28

Job Completion



MF  
09-04-2